Knowles Corp Form SC 13G December 10, 2014

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UNITED STATES

SECURITIES AND EXCHANGE COMMISSION

Washington, D.C. 20549

SCHEDULE 13G

Under the Securities Exchange Act of 1934

(Amendment No.)*

Knowles Corporation

(Name of Issuer)

Common Stock, par value \$0.01 per share

(Title of Class of Securities)

49926D109

(CUSIP Number)

November 30, 2014

(Date of Event Which Requires Filing of this Statement)

Check the appropriate box to designate the rule pursuant to which this Schedule is $% \left({{{\left[{{{L_{\rm{s}}} \right]}}}} \right)$

filed:

[X] Rule 13d 1(b)

[] Rule 13d 1(c)

[] Rule 13d 1(d)

*The remainder of this cover page shall be filled out for a reporting person's

initial filing on this form with respect to the subject class of securities, and

for any subsequent amendment containing information which would alter the disclosures provided in a prior cover page.

The information required in the remainder of this cover page shall not be deemed to

be "filed" for the purpose of Section 18 of the Securities Exchange Act of 1934 $\,$

("Act") or otherwise subject to the liabilities of that section of the Act but $% \left({\left({{{\rm{Act}}} \right)} \right)$

shall be subject to all other provisions of the Act (however, see the Notes).

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1. NAMES OF REPORTING PERSONS.

Franklin Resources, Inc.

2. CHECK THE APPROPRIATE BOX IF A MEMBER OF A GROUP

(a)

(b) X

3. SEC USE ONLY

4. CITIZENSHIP OR PLACE OF ORGANIZATION

Delaware

NUMBER OF SHARES BENEFICIALLY OWNED BY EACH REPORTING PERSON WITH:

5. SOLE VOTING POWER

(See Item 4)

6. SHARED VOTING POWER

(See Item 4)

7. SOLE DISPOSITIVE POWER

(See Item 4)

8. SHARED DISPOSITIVE POWER

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(See Item 4)
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9. AGGREGATE AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON

9,093,959

- 10. CHECK IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES []
- 11. PERCENT OF CLASS REPRESENTED BY AMOUNT IN ROW (9)

10.7%

12. TYPE OF REPORTING PERSON

HC, CO (See Item 4)

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1. NAMES OF REPORTING PERSONS.

Charles B. Johnson

2. CHECK THE APPROPRIATE BOX IF A MEMBER OF A GROUP

(a)

(b) X

3. SEC USE ONLY

4. CITIZENSHIP OR PLACE OF ORGANIZATION

USA

NUMBER OF SHARES BENEFICIALLY OWNED BY EACH REPORTING PERSON WITH:

5. SOLE VOTING POWER

(See Item 4)

6. SHARED VOTING POWER

(See Item 4)

7. SOLE DISPOSITIVE POWER

(See Item 4)

8. SHARED DISPOSITIVE POWER

(See Item 4)

9. AGGREGATE AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON

9,093,959

- 10. CHECK IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES []
- 11. PERCENT OF CLASS REPRESENTED BY AMOUNT IN ROW (9)

10.7%

12. TYPE OF REPORTING PERSON

HC, IN (See Item 4)

	CU	SIP	NO.	49926D109	13G
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1. NAMES OF REPORTING PERSONS.

Rupert H. Johnson, Jr.

2. CHECK THE APPROPRIATE BOX IF A MEMBER OF A GROUP

(a)

(b) X

3. SEC USE ONLY

4. CITIZENSHIP OR PLACE OF ORGANIZATION

USA

NUMBER OF SHARES BENEFICIALLY OWNED BY EACH REPORTING PERSON WITH:

5. SOLE VOTING POWER

(See Item 4)

6. SHARED VOTING POWER

(See Item 4)

7. SOLE DISPOSITIVE POWER

(See Item 4)

8. SHARED DISPOSITIVE POWER

```
(See Item 4)
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9. AGGREGATE AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON

9,093,959

- 10. CHECK IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES []
- 11. PERCENT OF CLASS REPRESENTED BY AMOUNT IN ROW (9)

10.7%

12. TYPE OF REPORTING PERSON

HC, IN (See Item 4)

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Item 1.

(a) Name of Issuer

Knowles Corporation

(b) Address of Issuer's Principal Executive Offices

1151 Maplewood Drive Itasca, IL 60143

Item 2.

(a) Name of Person Filing

(i): Franklin Resources, Inc.

(ii): Charles B. Johnson

(iii): Rupert H. Johnson, Jr.

(b) Address of Principal Business Office or, if none, Residence

(i), (ii), and (iii):
One Franklin Parkway
San Mateo, CA 94403 1906

(c) Citizenship

(i): Delaware

(ii) and (iii): USA

(d) Title of Class of Securities

Common Stock, par value \$0.01 per share

(e) CUSIP Number

49926D109

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CUSIP NO. 49926D109
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Item 3. If this statement is filed pursuant to $\$240.13d\ 1(b)$ or 240.13d 2(b) or (c),

check whether the person filing is a:

(a) [] Broker or dealer registered under section 15 of the Act (15 U.S.C. 780).

(b) [] Bank as defined in section 3(a)(6) of the Act (15 U.S.C. 78c).

(c) [] Insurance company as defined in section 3(a)(19) of the Act (15 U.S.C.

78c).

(d) [] Investment company registered under section 8 of the Investment Company

Act of 1940 (15 U.S.C 80a 8).

(e) [] An investment adviser in accordance with $240.13d\ 1(b)\ (1)\ (ii)\ (E);$

(f) [] An employee benefit plan or endowment fund in accordance with

16

\$240.13d 1(b)(1)(ii)(F);

(g) [X] A parent holding company or control person in accordance with

\$240.13d 1(b)(1)(ii)(G);

(h) [] A savings associations as defined in Section 3(b) of the Federal Deposit

Insurance Act (12 U.S.C. 1813);

(i) [] A church plan that is excluded from the definition of an investment

company under section 3(c)(14) of the Investment Company Act of 1940 (15

U.S.C. 80a 3);

(j) [] A non U.S. institution in accordance with $240.13d\ 1\,(b)\,(ii)\,(J)\,;$

(k) [] Group, in accordance with §240.13d 1(b)(1)(ii)(K).

If filing as a non U.S. institution in accordance with \$240.13d 1(b)(1)(ii)(J).

please specify the type of institution:

Item 4. Ownership

The securities reported herein are beneficially owned by one or more open or closed end

investment companies or other managed accounts that are investment management clients of

investment managers that are direct and indirect subsidiaries (each, an "Investment

Management Subsidiary" and, collectively, the "Investment Management Subsidiaries") of

Franklin Resources Inc. ("FRI"), including the Investment Management Subsidiaries listed

in this Item 4. When an investment management contract (including a sub advisory

agreement) delegates to an Investment Management Subsidiary investment discretion or

voting power over the securities held in the investment advisory accounts that are

subject to that agreement, FRI treats the Investment Management Subsidiary as having sole

investment discretion or voting authority, as the case may be, unless the agreement

specifies otherwise. Accordingly, each Investment Management Subsidiary reports on

Schedule 13G that it has sole investment discretion and voting authority over the $% \left({{{\left[{{{}_{{\rm{S}}}} \right]}_{{\rm{S}}}}} \right)$

securities covered by any such investment management agreement, unless otherwise noted in

this Item 4. As a result, for purposes of Rule 13d 3 under the Act, the Investment

Management Subsidiaries listed in this Item 4 may be deemed to be the beneficial owners $% \left({{{\left[{{{\left[{{{\left[{{{\left[{{{c}}} \right]}} \right]}} \right.}} \right]}_{\rm{const}}}} \right]$

of the securities reported in this Schedule 13G.

Beneficial ownership by Investment Management Subsidiaries and other FRI affiliates is

being reported in conformity with the guidelines articulated by the SEC staff in Release

No. 34 39538 (January 12, 1998) relating to organizations, such as FRI, where related $% \left(12,1998\right) =0.012$

entities exercise voting and investment powers over the securities being reported

independently from each other. The voting and investment powers held by Franklin Mutual

Advisers, LLC ("FMA"), an indirect wholly owned Investment Management Subsidiary, are

exercised independently from FRI and from all other Investment Management Subsidiaries

(FRI, its affiliates and the Investment Management Subsidiaries other than FMA are

collectively, "FRI affiliates"). Furthermore, internal policies and procedures of FMA and

 $\ensuremath{\mathsf{FRI}}$ establish informational barriers that prevent the flow between FMA and the $\ensuremath{\mathsf{FRI}}$

affiliates of information that relates to the voting and investment powers over the $% \left({{{\left[{{{\left[{\left({{{\left[{{{\left[{{{c}}} \right]}} \right]_{{\left[{{{\left[{{{\left[{{{c}}} \right]}} \right]_{{\left[{{{c}} \right]}} \right]}} \right.}} \right]}} \right]}} } } \right)} } \right)$

securities owned by their respective management clients. Consequently, FMA and FRI $\,$

affiliates report the securities over which they hold investment and voting power

separately from each other for purposes of Section 13 of the Act.

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Charles B. Johnson and Rupert H. Johnson, Jr. (the "Principal Shareholders") each own in

excess of 10% of the outstanding common stock of FRI and are the principal stockholders

of FRI. FRI and the Principal Shareholders may be deemed to be, for purposes of Rule

13d 3 under the Act, the beneficial owners of securities held by persons and entities for

whom or for which FRI subsidiaries provide investment management services. The number of

shares that may be deemed to be beneficially owned and the percentage of the class of

which such shares are a part are reported in Items 9 and 11 of the cover pages for FRI

and each of the Principal Shareholders. FRI, the Principal Shareholders and each of the

Investment Management Subsidiaries disclaim any pecuniary interest in any of the such

securities. In addition, the filing of this Schedule 13G on behalf of the Principal

Shareholders, FRI and the FRI affiliates, as applicable, should not be construed as an

owner, as defined in Rule 13d 3, of any of the securities reported in this Schedule 13G.

FRI, the Principal Shareholders, and each of the Investment Management Subsidiaries

believe that they are not a "group" within the meaning of Rule 13d 5 under the Act and

that they are not otherwise required to attribute to each other the beneficial ownership

of the securities held by any of them or by any persons or entities for whom or for which

the Investment Management Subsidiaries provide investment management services.

(a) Amount beneficially owned:

9,093,959

(b) Percent of class:

10.7%

(c) Number of shares as to which the person has:

(i) Sole power to vote or to direct the vote

Franklin Resources, 0

Charles B.

Johnson:

0

Jr.:	Rupert H. Johnson,	0
LLC:	Franklin Advisory Services, 2,946,268	
LLC:	Templeton Investment Counsel, 1,724,391	
Limited:	Templeton Global Advisors 1,224,350	
International:	Fiduciary Trust Company 1,023,472	
Corp.:	Franklin Templeton Investments 863,430	
Limited:	Franklin Templeton Investments 318,720	Australia
Inc.:	Franklin Advisers, 213,0	89
Ltd.:	Templeton Asset Management 172,627	
Limited:	Franklin Templeton Investment M 100,183	Management

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Ltd.:	Franklin Templeton Investments (Asia) 71,080
<u>[1]</u> :	Franklin Templeton Portfolio Advisors, Inc. 8,808
vote	(ii) Shared power to vote or to direct the O

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(iii)	Sole power to dispose or t	o direct the disposition of
Inc.:	Franklin Resources,	0
Johnson:	Charles B.	0
Jr.:	Rupert H. Johnson,	0
LLC:	Franklin Advisory Service 2,946,268	es,
LLC:	Templeton Investment Counse 1,892,485	el,
Limited:	Templeton Global Advisors 1,224,350	
International:	Fiduciary Trust Company 1,050,51	.9

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Corp.:	Franklin Templeton Investments 863,430
Limited:	Franklin Templeton Investments Australia 318,720
Ltd.:	Templeton Asset Management 222,127
Inc.:	Franklin Advisers, 213,089
Limited:	Franklin Templeton Investment Management 138,673
Ltd.:	Franklin Templeton Investments (Asia) 71,080
Inc.:	Franklin Templeton Portfolio Advisors, 8,808
(iv) Shared power to dispose or to direct the disposition of
LLC:	Templeton Investment Counsel,