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Form

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-right-width: 1; border-bottom-width: 1">1. Title of Security
(Instr. 3) 2. Transaction Date (Month/Day/Year) 2A. Deemed Execution Date, if any (Month/Day/Year) 3. Transaction Code
(Instr. 8) 4. Securities Acquired (A) or Disposed of (D)
(Instr. 3, 4 and 5) 5. Amount of Securities Beneficially Owned Following Reported Transaction(s)
(Instr. 3 and 4) 6. Ownership Form: Direct (D) or Indirect (I)
(Instr. 4) 7. Nature of Indirect Beneficial Ownership
(Instr. 4) Code V Amount (A) or (D) Price Common Stock 04/08/2014 M 3,000 A ⁽¹⁾ 9,687.5149 D Common
Stock 04/08/2014 F 1,008 ⁽²⁾ D \$ 29.9755 8,679.5149 D Common Stock 04/08/2014 F ⁽³⁾ 312 D \$ 29.9755
8,367.5149 ⁽⁴⁾ D

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

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Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned
(e.g., puts, calls, warrants, options, convertible securities)

1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transaction Code (Instr. 8)	5. Number of Derivative Securities Acquired (A) or Disposed of (D) (Instr. 3, 4, and 5)	6. Date Exercisable and Expiration Date (Month/Day/Year)	7. Title and Amount of Underlying Securities (Instr. 3 and 4)	Amount or Number of Shares
Restricted Stock Units (right to buy)	⁽⁵⁾	04/08/2014		M	3,000	04/08/2014 04/08/2014	Common Stock	3,000
Restricted Stock Units (right to buy)	⁽⁶⁾					04/08/2015 04/08/2015	Common Stock	5,500

Reporting Owners

Reporting Owner Name / Address	Relationships			
	Director	10% Owner	Officer	Other

Waslaski Shane N
215 S CASCADE ST
FERGUS FALLS, MN 56537-2801

Pres-Varistar, Sr VP-OTC

Signatures

/s/ Shane N Waslaski by Debra J Lill,
Attorney-in-Fact

04/10/2014

__Signature of Reporting Person

Date

Explanation of Responses:

* If the form is filed by more than one reporting person, *see* Instruction 4(b)(v).

** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. *See* 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

(1) The reporting person receives one share of Common Stock for each restricted stock unit that vests.

In accordance with the issuer's equity award program, restricted stock units were forfeited to issuer in satisfaction of tax withholding obligation upon vesting of 3,000 restricted stock units on April 8, 2014. The issuer returned such forfeited restricted stock units to the respective stock plan.

(3) Grant of Restricted Stock. On 4/8/2014, 312 shares of Common Stock were withheld by the Corporation to pay taxes due upon vesting of restricted stock, exempt pursuant to Rule 16b-3(e).

(4) Total direct holdings include shares jointly held with spouse in the Employee Stock Purchase Plan, shares held individually with Wells Fargo and Merrill Lynch and shares acquired pursuant to Restricted Stock Units and Restricted Stock Award distributions.

(5) Each restricted stock unit represents a contingent right to receive one share of Common Stock.

(6) 1 -for -1

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *see* Instruction 6 for procedure.

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